**SERVICE CHARGES**

Minimum shop charge …………………………………...**$45**

Per man & machine hour…………………………………**$65**

MINIMUM CHARGE PER GUN…………………….…….**$50**

Written Appraisals, cost estimates………………..…**$30**

**CLEAN & OIL CUSTOMER GUN**

Consisting of completely stripping gun, Cleaning all parts, checking for wear, making suggestions of services needed for A-1 condition……….………….**$75**

**SIGHT WORK** ( ammo, targets etc. not included)

**SIGHT IN CUSTOMER GUN** .…………………….……...**$85**

**SCOPE MOUNTING** (boresight included) ……….**$35**

**BORE SIGHTING CUSTOMER GUN**…………………..**$10**

**PATTERN SHOTGUN**………………………………………..**$60**

**DRILL & TAP BARREL OR RECEIVER FOR SIGHTS**

Per hole…..………………………………………...…….**$30**

**CUT DOVETAIL IN BARREL**……………..……………....**$60**

**INSTALL FRONT SIGHT RAMP**

Sweat-on Type………………………..……..……………**$60**

Screw-on type (including drill & tap).………….**$50**

Band Type………………………………………**Hourly Rate**

**INSTALL PISTOL SIGHTS** ………………….…..…………**$40**

**INSTALL FRONT OR MID-RIB BEAD ON SHOTGUN**

(Plus cost of sight).…………………………………….…**$35**

Plug hole & re-drill for bead…………………...……**$40**

**INSTALL RECEIVER SIGHTS**

Gun drilled & tapped…………...................………..**$40**

**GENERAL BARREL, ACTION & RIFLE WORK**

**THREAD BARREL** …………………………………..……..….**$120**

**CHECK HEADSPACE**………….……………………………….**$50**

**MAKE CHAMBER CAST**……………..…………………..…**$60**

**REMOVE FIRED CASE FROM CHAMBER**…………………………………………..**Hourly Rate**

**REMOVE LIVE ROUND**……………………………………..**$75**

**REMOVE OBSTRUCTION FROM BORE**……………..**$75**

**REMOVE FOULING FROM BARREL** ….….….…….….….…….….….…...**Material + Hourly Rate**

**LAP BARREL**……………………………………………………**$100**

**INSTALL LINER IN BARREL**

Not including cost of liner or bluing……………**$125**

**CUT & CROWN BARREL**……………………………………**$50**

**CHAMBER & FIT BARREL TO ACTION**

Does not include cost of barrel, action,

polishing & bluing……………………………….………..**$200**

**INSTALL PRE-THREADED & CHAMBERED BARREL**

Does not include polishing & bluing………….….**$200**

**LAP IN BOLT LUGS** (not including setting back barrel or fitting new barrel)………… …..……..……..……..……..…**$60**

**WELDING ON NEW BOLT HANDLE**……………….….**$125**

**FORGING BOLT HANDLE**………………………….…….…..**$80**

**MAKE & INSTALL SPRING**………………………**Hourly Rate**

**SAFTIES, INSTALLING,**

Dakota, Gentry, Mod 70 Type w/shroud +finish ………………………………………………………………………...**$150**

Mark II/Beuhler type……………………………………….**$50**

Chapman Swing Safety Lever…………………..…..…**$70**

**TRIGGERS (INSTALLATION OR ADJUSTMENT)**

Shilen, Timney, Dayton-Traister, Moyer type….**$65**

Double-Set………………….………………………………...**$175**

Single- Set………………………..…………………………….**$125**

**RECONTOUR FRONT OR REAR RECV. RING**……….**$75**

**INSTALL BARREL BAND & SWIVEL**……….…**Hourly Rate**

**SHOTGUN WORK**

**LONG FORCING CONE**

Non-plated bores, per barrel…………………………..**$60**

Plated bores, per barrel…………………………..………**$80**

**RESOLDER RIB -** not including bluing………**Hourly Rate**

**RESOLDER FOREND LUG** – not including bluing ...…………………………… ……………………………..**Hourly Rate**

**RAISING DENT IN BARREL** – not including bluing …………………………………………………………………………..**$75**

**STRAIGHTEN / ADJUST BARREL**……………..…………..**$75**

**POLISH CHAMBER/BORE**…………………..……………….**$50**

**BACK-BORING** - Per Barrel, non-plated bores ……………………………………………………………….**Hourly Rate**

**OPEN/MODIFY CHOKE** – per barrel/tube, non-plated bores ……………………………………….…………………………**$50**

**INSTALL SCREW –IN CHOKE** (Plus Tubes, non-plated bore) ……………………………………………..………………….**$125**

**REFITTING HINGE PIN LUG**………………………………..**$150**

**MUZZLE LOADER WORK**

**PULL BALL**…………………..………………………….**Hourly Rate**

**REMOVE BROKEN RAMROD FROM BARREL** ……..**$50**

**HANDGUN WORK**

**CHAMBER REVOLVER BARREL**…………….…………….…**$40**

**CHAMBER REVOLVER CYLINDER**…………….…………...**$45**

**REVOLVER ACTION JOB** – Clean, smooth action, not including replacement parts…….…….…….…….…….…**$95**

**REBARREL REVOLVER** – Remove old barrel, replace with new, labor only……….…….…….…….….…………….**$75**

**STRAIGHTEN CRANE ON REVOLVER**……………….…..**$45**

**INSTALL CRANE LOCK** ……………….……………………..**$40**

**REMOVE/MODIFY REVOLVER HAMMER SPUR**…..**$40**

**CONVERT REVOLVER FROM SQUARE BUTT TO ROUND BUTT** ..………….…….…….…….…….……….…….**$100**

**SEMI-AUTO PISTOL ACTION JOB** – Clean, smooth action, not including parts….…….…….…….……………**$100**

**TIGHTEN SLIDE OF 1911 AUTO**…………………………....**$75**

**FIT BARREL TO 1911 AUTO** –not including barrel.**$125**

**FIT & INSTALL BARREL BUSHING ON 1911 AUTO** (bushing not included)… ………………………………….…..**$75**

**BEVEL MAGAZINE OF 1911 AUTO**………………………..**$40**

**CHECKER FRONT OF FRAME ON 1911 AUTO**……...**$125**

**STIPPLE FRAME**…………………….……………………………...**$50**

**OPEN & MODIFY EJECTION PORT OF 1911 AUTO SLIDE**…………………………………………………………………....**$50**

**THROAT, POLISH BARREL & FEED RAMP OF 1911 AUTO**…………………………………………………………..……….**$40**

**FIT NEW TRIGGER TO 1911** does not include cost of trigger………..…………………………………………………………**$35**

**FIT CUSTOM HAMMER TO 1911** cost of hammer not included……………………………………………………………….**$60**

**CUT SLIDE FOR BO-MAR,** without sight……..……….**$125**

**CUT SLIDE FOR DOVETAIL FRONT SIGHT** without sight …………………………..…………………………………………….….**$75**

**CUT SLIDE FOR NOVAK REAR** without sight…………**$125**

**INSTALL STAKE ON FRONT** without sight………………**$50**

**FLATTEN SLIDE TOP & SERRATE,** without sight……**$100**

**DEHORN & BREAK EDGES FOR CARRY** not including refinishing……………………………………………………………..**$60**

**FULL MELT DOWN BEVELING**……………………..……….**$100**

**MODIFY 1911 AUTOFRAME FOR BEAVERTAIL SAFETY**

Includes fitting of safety, does NOT include cost of safety or refinishing………………………………………….…**$100**

**STOCK WORK**

**WOOD FINISHING (Does not include any shaping)**

Hunter Finish

Unfilled oil or lacquer finish on average stock….**$125**

Same finish but on a complicated stock…………….**$50**

Gunsmith Finish

Filled, rubbed oil finish on average stock………..**$175**

Same finish but on a complicated stock………….**$200**

Spray Finish Lacquer or polyurethane………………..**$145**

**RECUTTING CHECKERING** –Other than by the hour, per panel

Simple pattern………………………………………….……...**$100**

Complicated Pattern…………………………………….…..**$150**

**GLASS BEDDING BARREL & ACTION**

Hunting Rifle……………………………………………………**$100**

Match Rifles, M-Garand, M1A, etc………………….**$125**

Pillar Bed…………………………………………………………**$125**

**INSTALL RECOIL PAD –** Labor only………………….…..**$50**

**INSTALL ADJUSTABLE BUTT PLATE** –Labor only…**$75**

**INSTALL SLING SWIVELS** –Std. and Q/D………………**$40**

**INSTALL STOCK CROSS BOLT** (not including refinish) ……………………………………………………………………………**$60**

**INSTALL RECOIL REDUCER**

Simple installation in butt stock……………………….**$40**

Hydraulic butt plate-style (Gra-Coil or Counter Coil®) …………………………..……………………………………………..**$100**

Drill Stock & Install Recoil Reducer…………………..**$75**

**INLETTING & FINISHING OF SEMI-FINISHED STOCK**

Not including checkering, recoil pad, special butt plate,

Grip cap or other attachments……………**WILL QUOTE**

**FIT, BED & FINISH FIBERGLASS STOCK BLANK** …………………………………………………………….…**WILL QUOTE**

**PREFINISHED SYNTHETIC STOCK**

Fit & install barreled action……………..…..**WILL QUOTE**

**CAMO PAINTING STOCK.**……………………....**WILL QUOTE**

**INSTALL ADJUSTABLE COMB HARDWARE** ………………………………………………………..……..**WILL QUOTE**

**CERAKOTE WORK**

**RIFLE 1 (one) COLOR**

Barrel, action and controls……………………………………**$150**

Stock **AND/OR** handguard ……………………………….……**$75**

**PISTOL 1 (one) COLOR**…………………………………………..**$125**

Additional color……………………………………………**$30 each**

**CUSTOM or CAMO** ………………………………..…**WILL QUOTE**